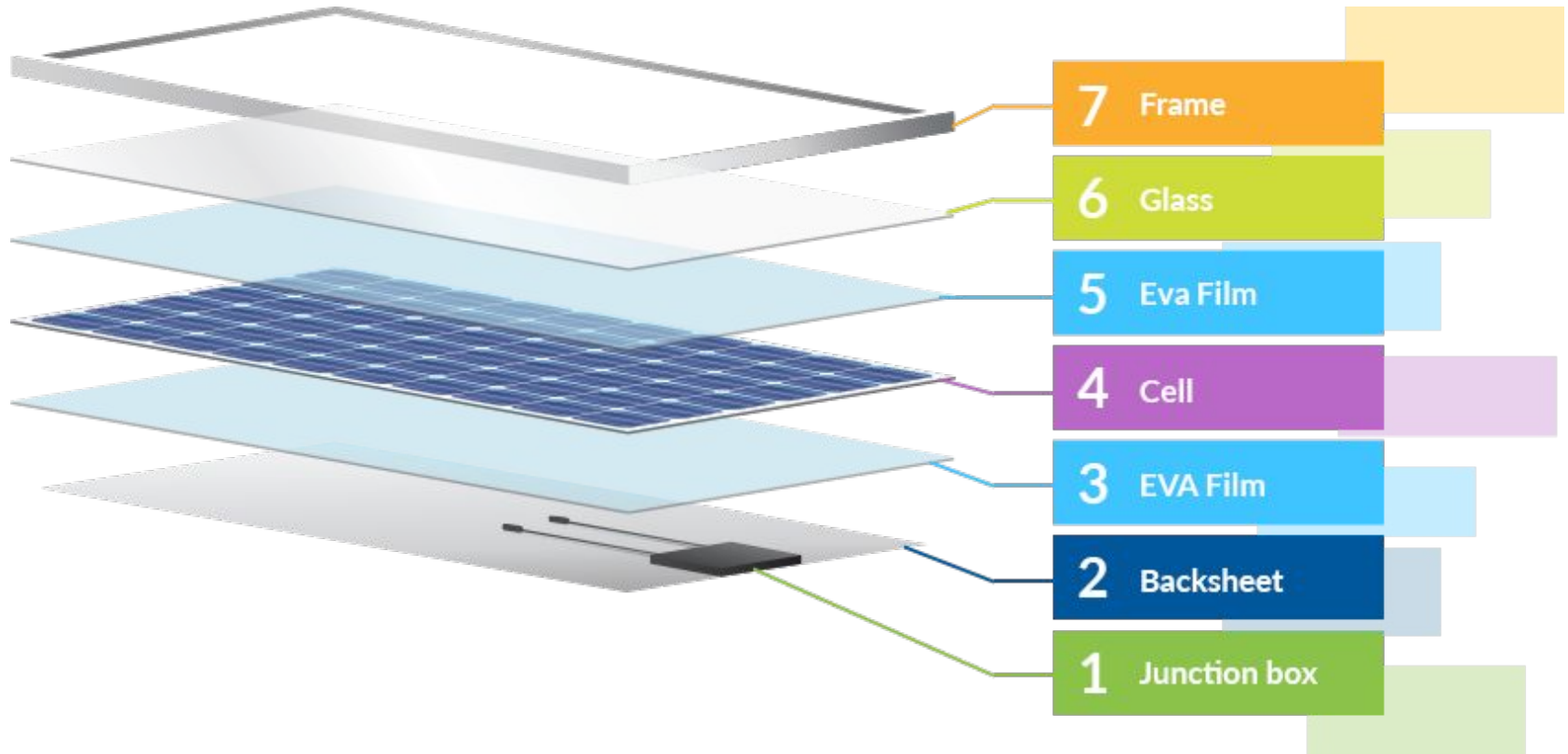


# TECH REVIEW DAY

This presentation was prepared by Shake Energy Collaborative to frame the conversation on selecting photovoltaic panels and battery energy storage systems when co-designing community-owned solar and battery projects.

# Anatomy of a solar panel



# Types of solar panels

Monocrystalline	Polycrystalline	Thin film	
Single silicon crystal cut into wafers	Silicon fragments melted into wafers	Can be silicon or other material, non-crystal = flexible	
More efficient	Less efficient	Least efficient	
More expensive	Less expensive	Least expensive (usually)	
Black	Blue	Black or blue	

Bifacial - makes panel more efficient by allowing light to be absorbed by both front and back of panel

PERC - Passivated Emitter and Rear Cell - makes panel more efficient with the addition of a back layer

# Attributes of a panel

Watts - maximum power produced per panel (higher is better because less racking is required)

Price - usually quoted in a \$/Watt, anonymized for this activity but proportional to actual quoted price

Efficiency - ability to convert energy of the sun's rays into electricity (higher is better)

20 year warranted energy - according to manufacturer's warranty, the expected energy produced by the panels over 20 years accounting for degradation

# Ethical labor and supply considerations

This is a new field and documentation is still developing, but here are some resources to track it:

- Silicon Valley Toxics Coalition's Solar Scorecard
- SEIA's Commitment to an Ethical Supply Chain

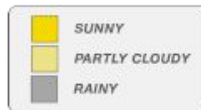
**The Solar Industry's Commitment to an Ethical Supply Chain:**

*New Tools & Resources*

Webinar | Friday, April 30



## 2018-19 SOLAR SCORECARD

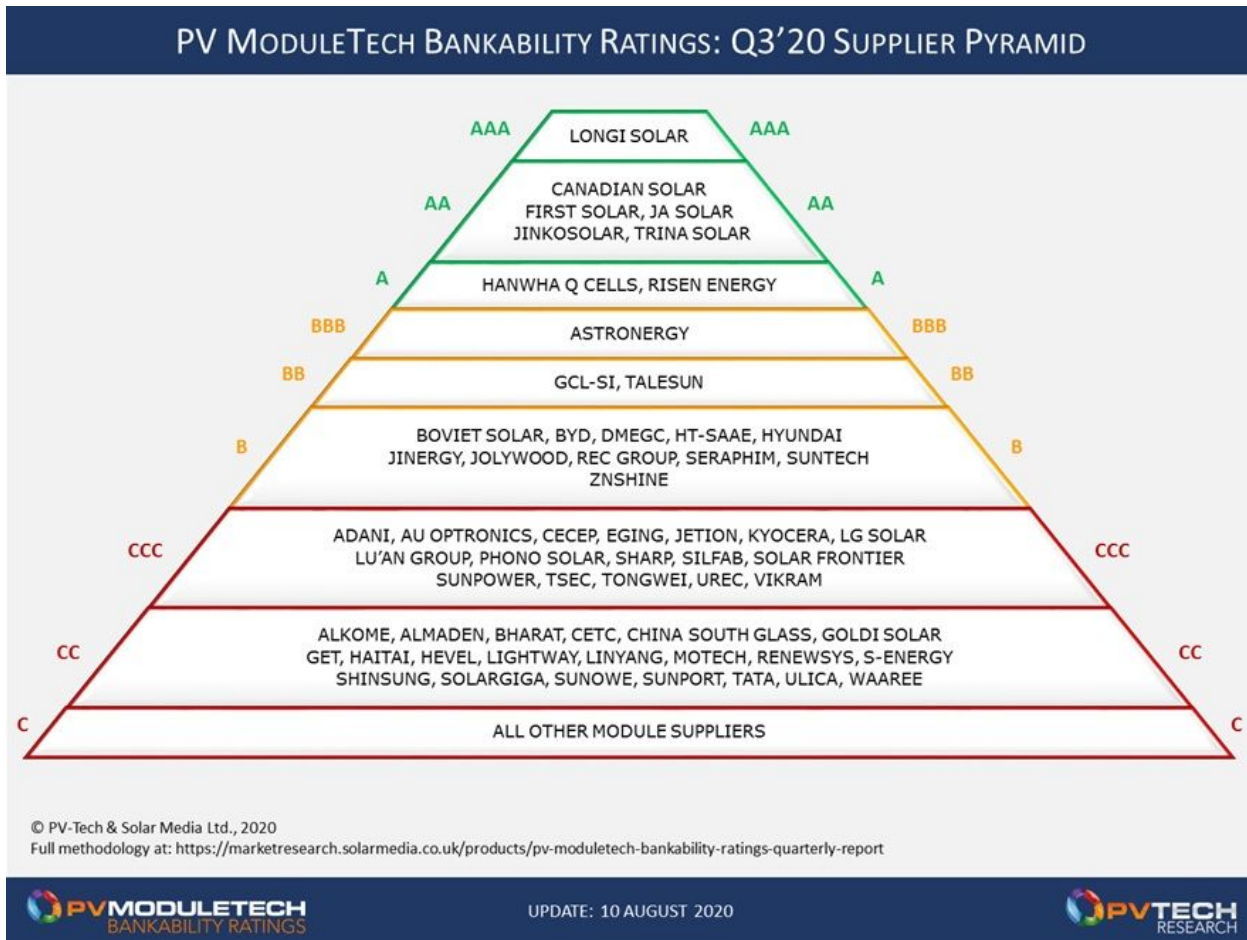


Company	Maximum Score	2018-19 Overall Score																			
		Extended Producer Responsibility	Emission Reporting & Reduction	Worker Rights, Health, and Safety	Supply Chains	Energy Use & GHGs	Water	Certified Materials	Mobile Toxicity & Recycled Content	2018-19 Overall Score											
2018-19 Leaders		15	15	15	15	10*	10	10	10	10	100										
Jinko	15	15	15	13	15	12	10	10	10	10	100										
Trina	15	14	13	15	12	10	10	10	10	10	99										
SunPower	15	15	13	13	11	10	7	10	10	9	94										
JA Solar	14	11	13	15	9	10	10	10	10	9	92										
Hanwha Q CELLS	10	13	13	15	12	10	7	10	10	9	90										
CS Wismar	10	13	15	10	9	10	9	8	8	8	84										
LG	12	11	13	15	12	10	10	1	8	4	84										
WINAICO	8	13	13	15	8	10	7	10	8	4	84										
Silfab	13	7	13	15	10	10	9	0	7	7	77										
AJO	11	13	13	15	8	10	6	0	6	6	76										
Above Average																					
Boviet Solar	8	9	11	10	8	1	9	10	6	6	66										
Talesun	10	5	13	13	12	2	7	0	0	0	62										
First Solar	10	8	9	5	6	7	0	10	5	5	55										
Astronergy	8	5	13	5	12	2	8	0	0	0	53										
GCLSI	11	3	15	8	6	1	5	0	0	0	49										
SolarWorld	2	5	12	4	9	2	7	0	0	0	41										
Below Average																					
Aleo	5	0	0	0	0	0	0	0	0	0	5										
Avancis	0	0	0	0	0	0	0	0	0	0	0										
BYD	0	0	0	0	0	0	0	0	0	0	0										
Calyxo	0	0	0	0	0	0	0	0	0	0	0										
China Sunergy-Csun	0	0	0	0	0	0	0	0	0	0	0										
ET Solar	0	0	0	0	0	0	0	0	0	0	0										
Gintech	0	0	0	0	0	0	0	0	0	0	0										
Hanergy	0	0	0	0	0	0	0	0	0	0	0										
Hareon Solar	0	0	0	0	0	0	0	0	0	0	0										
Hyundai	0	0	0	0	0	0	0	0	0	0	0										
Kyocera	0	0	0	0	0	0	0	0	0	0	0										
Longi Solar	0	0	0	0	0	0	0	0	0	0	0										
Mitsubishi	0	0	0	0	0	0	0	0	0	0	0										
Motech	0	0	0	0	0	0	0	0	0	0	0										
Panasonic	0	0	0	0	0	0	0	0	0	0	0										
REC	0	0	0	0	0	0	0	0	0	0	0										
Renesola	0	0	0	0	0	0	0	0	0	0	0										
Risen	0	0	0	0	0	0	0	0	0	0	0										
Solar Frontier	0	0	0	0	0	0	0	0	0	0	0										
Suntech	0	0	0	0	0	0	0	0	0	0	0										
Yingli	0	0	0	0	0	0	0	0	0	0	0										

\*Solar companies can earn up to 2 extra credit points in the Energy Use & Greenhouse Gas Emission Section

# Performance and bankability

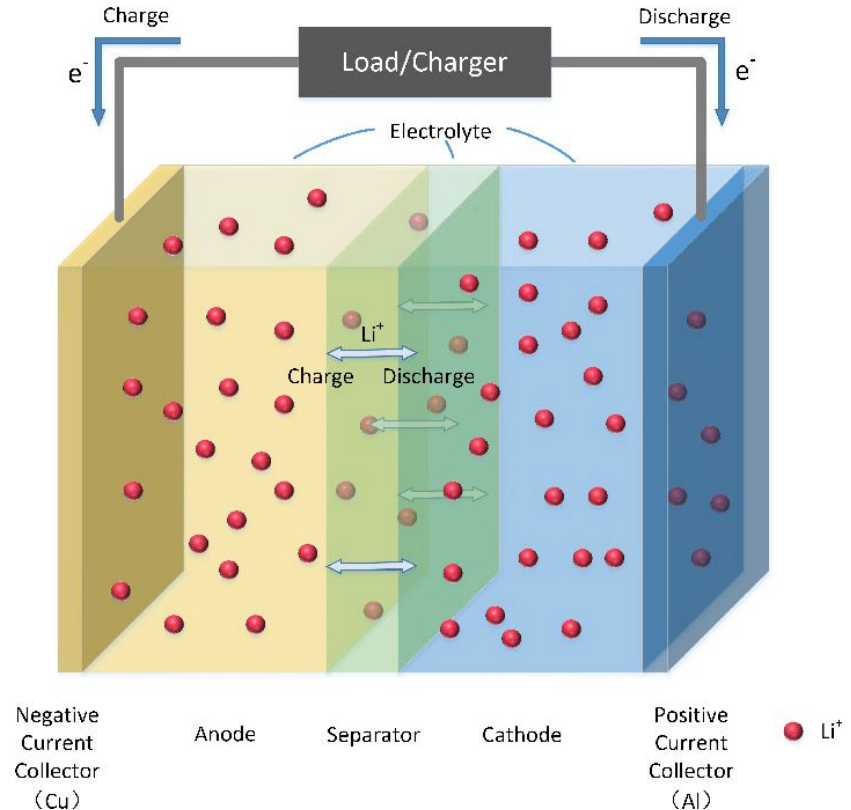
Bankability = the reliability of the output from PV module manufacturers based on past performance



# Anatomy of a Battery

This is a Lithium Ion battery diagram but many chemical batteries function in much the same way - with charges between the anode to cathode. Differences include:

- Solid vs. liquid/gel state
- Chemical makeup of nodes



# Battery Chemistry

<u>Lead Acid*</u>	<u>Lithium Ion</u> Including Lithium Iron Phosphate (LFP) Lithium Nickel Manganese Cobalt Oxide (NMC)	<u>Solid State</u> Including Lithium Metal Polymer (LMP)	<u>Zinc hybrid</u>	<u>Sodium Ion*</u>
Most mature technology	Commercialized technology	Newly commercialized technology	Newly commercialized technology	New technology
Toxic	Uses rare earth metals	Uses fewer rare materials	Uses abundant materials	Uses abundant materials

\* These chemistries just included for reference, no battery profiles below use this chemistry. Of course, there are many more battery technologies not included here as well.



# Attributes of a Battery

Years of warranty - higher is better

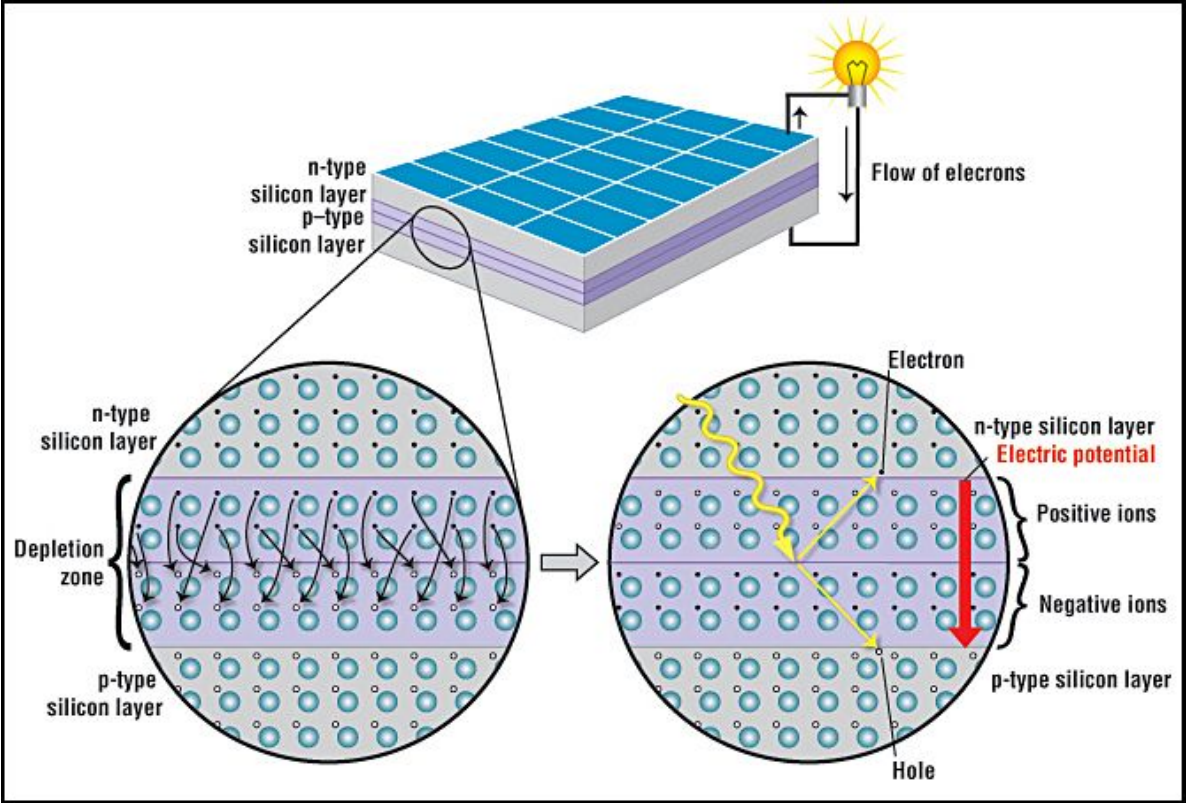
Unit price - usually expressed in \$/MWh, prices are anonymized for this exercise but are proportional to other battery systems. Note: does not include ongoing costs which will be an important factor

Past Performance - because BESS is a newer field than Solar PV, there are fewer metrics to use in comparison. We try to approximate past performance by a combination of years in business and MWh deployed locally and globally

# Appendix

Extra nerdy stuff and references

# How a panel generates electricity

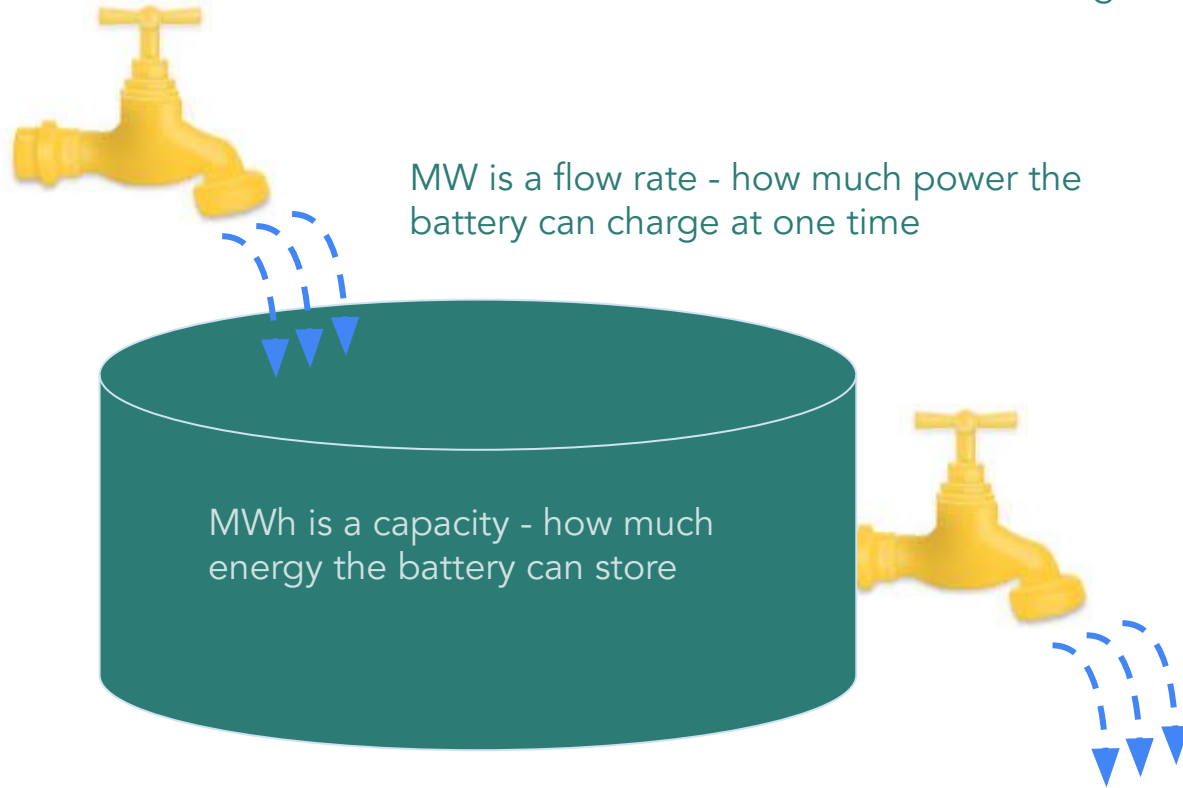


# What is a MWh vs a MW?

The analogy:

MWh ~ gallons

MW ~ gallons/second



# References

Mono vs poly vs thin film - <https://www.energysage.com/solar/101/types-solar-panels/>

PERC - <https://news.energysage.com/perc-solar-cells-overview/>

How a panel works -

<https://www.acs.org/content/acs/en/education/resources/highschool/chemmatters/past-issues/archive-2013-2014/how-a-solar-cell-works.html>

Silicon Valley Toxic Coalition - Solar Scorecard <http://www.solarscorecard.com/2018-19/scorecard-2018-19.php>

PV Module Bankability -

<https://www.pv-tech.org/pv-moduletech-bankability-analysis-extended-to-show-module-suppliers-streng/>

Lithium Ion Battery Types- [https://batteryuniversity.com/learn/article/types\\_of\\_lithium\\_ion](https://batteryuniversity.com/learn/article/types_of_lithium_ion)

Sodium Ion Batteries - [https://en.wikipedia.org/wiki/Sodium-ion\\_battery](https://en.wikipedia.org/wiki/Sodium-ion_battery)

Battery Comparisons -

<https://www.windpowerengineering.com/how-three-battery-types-work-in-grid-scale-energy-storage-systems/>