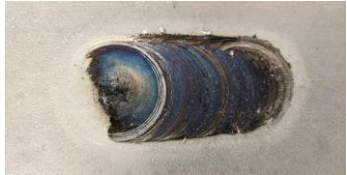




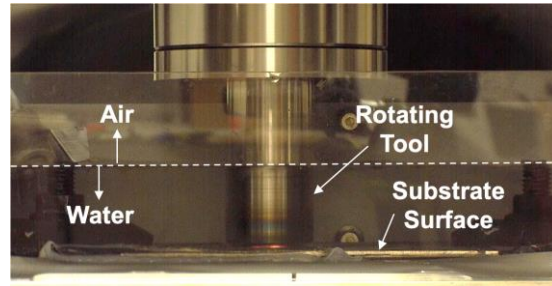
# Augmented Repair via Additive Manufacturing

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## Additive Repair enabled by Advanced Manufacturing



Underwater Metal 3D Printing on Stainless Steel



Aquatic Repair by AFSD

Combining a novel additive manufacturing technology with modern advances in robotics to enable superior repair in less than half the time as current methods

## 1. The Problem

Erosion damage and fatigue cracking of metallic turbine components causes *cumulative efficiency loss*, and hydro-electric plant *downtime for maintenance and repair*, driving up the **levelized cost** of hydro-electric energy (LCOE)

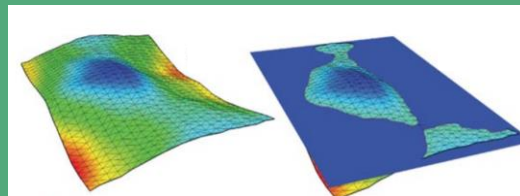


Photo of a blade damaged by cavitation erosion

Image courtesy of Victoria Propeller Ltd.

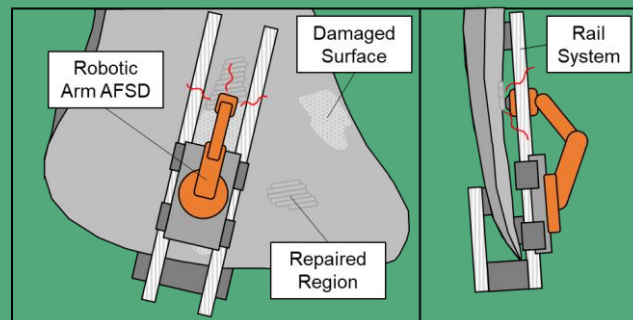
## 2. Our Solution

- Underwater inspection and repair using AFSD and phased array ultrasound (PAUT)
- Unique solid-state deposition with low residual stress and distortion
- Not limited to traditional 'weldable' materials, and can repair fatigue cracks
- Estimated 10% reduction in LCOE



PAUT surface mapping

### Semi-Autonomous Underwater Repair via AFSD



## Team Fusion Free Fabrication

- ❖ Innovative early- and mid-career professionals
- ❖ Technical Expertise in Advanced Manufacturing
- ❖ Diverse work experience including *aerospace*, *semiconductor*, and *additive manufacturing*, Army Research Labs, and Oak Ridge National Lab

